SAFETY DATA SHEET



WEICON WR2 Epoxy Hardener

SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1 Product identifier

Product name : WEICON WR2 Epoxy Hardener

UFI : D741-P0RT-D003-1DW5

Product code : 103502 Color : White.

1.2 Relevant identified uses of the substance or mixture and uses advised against

Identified uses

Hardener for resins.

1.3 Details of the supplier of the safety data sheet

WEICON GmbH & Co. KG Königsberger Str. 255 48157 Münster Germany

Phone: +49 251 93220 Fax: +49(0)251 / 9322 - 244 Internet: www.weicon.de

e-mail address of person responsible for this SDS

: msds@weicon.de

1.4 Emergency telephone number

Telephone number : EMERGENCY CONTACT – UK, UAE, South Africa (24h): Tel: ++44 1865 407333

(English)

TRANSPORT EMERGENCY CONTACT - UK, UAE, South Africa (24h): Tel: ++44

1865 407333 (English)

SECTION 2: Hazards identification

2.1 Classification of the substance or mixture

Product definition : Mixture

Classification according to Regulation (EC) No. 1272/2008 [CLP/GHS]

Skin Corr. 1B, H314 Eye Dam. 1, H318 Skin Sens. 1, H317 Repr. 1B, H360F

Aquatic Chronic 2, H411

The product is classified as hazardous according to Regulation (EC) 1272/2008 as amended.

See Section 16 for the full text of the H statements declared above.

See Section 11 for more detailed information on health effects and symptoms.

2.2 Label elements

Hazard pictograms









Signal word : Danger

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SECTION 2: Hazards identification

Hazard statements : H314 - Causes severe skin burns and eye damage.

H317 - May cause an allergic skin reaction.

H360F - May damage fertility.

H411 - Toxic to aquatic life with long lasting effects.

Precautionary statements

Prevention: P201 - Obtain special instructions before use.

P280 - Wear protective gloves, protective clothing and eye or face protection.

P273 - Avoid release to the environment.

P261 - Avoid breathing dust.

Response : P391 - Collect spillage.

P308 + P313 - IF exposed or concerned: Get medical advice or attention.
P304 + P310 - IF INHALED: Immediately call a POISON CENTER or doctor.
P301 + P310, P330, P331 - IF SWALLOWED: Immediately call a POISON

CENTER or doctor. Rinse mouth. Do NOT induce vomiting.

P303 + P361 + P353, P310 - IF ON SKIN (or hair): Take off immediately all

contaminated clothing. Rinse skin with water. Immediately call a POISON CENTER

or doctor.

P363 - Wash contaminated clothing before reuse. P302 + P352 - IF ON SKIN: Wash with plenty of water.

P333 + P313 - If skin irritation or rash occurs: Get medical advice or attention. P305 + P351 + P338, P310 - IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.

Immediately call a POISON CENTER or doctor.

Storage : P405 - Store locked up.

Disposal : P501 - Dispose of waste according to applicable legislation.

Hazardous ingredients : 2,2'-iminodiethylamine

3,6-diazaoctanethylenediamin

Fatty acids, tall-oil, reaction products with bisphenol A, epichlorohydrin, glycidyl tolyl

ether and triethylenetetramine

bisphenol A

3-aminopropyldimethylamine m-phenylenebis(methylamine)

Supplemental label

elements

: Warning! Hazardous respirable dust may be formed when used. Do not breathe

dust.

Annex XVII - Restrictions on the manufacture, placing on the market and use of certain dangerous substances, mixtures and

articles

: Restricted to professional users.

2.3 Other hazards

Product meets the criteria for PBT or vPvB according to Regulation (EC) No. 1907/2006, Annex XIII : This mixture does not contain any substances that are assessed to be a PBT or a

vPvB.

Other hazards which do not result in classification

: None known.

SECTION 3: Composition/information on ingredients

3.2 Mixtures : Mixture

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<u>Type</u>

SECTION 3: Composition/information on ingredients

| Product/ingredient name | Identifiers | % | Regulation (EC) No. 1272/2008 [CLP] | Type |
|---|---|-----|---|-------------|
| 2,2'-iminodiethylamine | REACH #: 01-2119473793-27 EC: 203-865-4 CAS: 111-40-0 Index: 612-058-00-X | ≤10 | Acute Tox. 4, H302 Acute Tox. 4, H312 Skin Corr. 1B, H314 Eye Dam. 1, H318 Skin Sens. 1, H317 | [1] [2] |
| 3,6-diazaoctanethylenediamin | REACH #: pre-registered EC: 203-950-6 CAS: 112-24-3 Index: 612-059-00-5 | ≤5 | Acute Tox. 4, H312 Skin Corr. 1B, H314 Eye Dam. 1, H318 Skin Sens. 1, H317 Aquatic Chronic 3, H412 | [1] [2] |
| Fatty acids, tall-oil, reaction products with bisphenol A, epichlorohydrin, glycidyl tolyl ether and triethylenetetramine | REACH #: 01-2119983521-35 EC: 606-078-8 CAS: 186321-96-0 | ≤5 | Skin Irrit. 2, H315 Eye Dam. 1, H318 Skin Sens. 1, H317 Aquatic Acute 1, H400 (M=1) Aquatic Chronic 1, H410 (M=1) | [1] |
| benzyl alcohol | REACH #: 01-2119492630-38 EC: 202-859-9 CAS: 100-51-6 Index: 603-057-00-5 | ≤5 | Acute Tox. 4, H302 Acute Tox. 4, H332 | [1] [2] |
| bisphenol A | REACH #: 01-2119457856-23 EC: 201-245-8 CAS: 80-05-7 Index: 604-030-00-0 | ≤5 | Eye Dam. 1, H318 Skin Sens. 1, H317 Repr. 1B, H360F STOT SE 3, H335 | [1] [2] [5] |
| 3-aminopropyldimethylamine | REACH #: 01-2119486842-27 EC: 203-680-9 CAS: 109-55-7 Index: 612-061-00-6 | ≤5 | Flam. Liq. 3, H226 Acute Tox. 4, H302 Skin Corr. 1B, H314 Eye Dam. 1, H318 Skin Sens. 1, H317 | [1] |
| titanium dioxide | REACH #: 01-2119489379-17 EC: 236-675-5 CAS: 13463-67-7 Index: 022-006-00-2 | ≤5 | Carc. 2, H351 (inhalation) | [1] [2] [*] |
| m-phenylenebis(methylamine) | REACH #: 01-2119480150-50 EC: 216-032-5 CAS: 1477-55-0 | <1 | Acute Tox. 4, H302 Acute Tox. 4, H332 Skin Corr. 1B, H314 Eye Dam. 1, H318 Skin Sens. 1, H317 Aquatic Chronic 3, H412 EUH071 See Section 16 for | [1] [2] |
| | | | the full text of the H statements declared above. | |

There are no additional ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified as hazardous to health or the environment, are PBTs, vPvBs or Substances of equivalent concern, or have been assigned a workplace exposure limit and hence require reporting in this section.

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SECTION 3: Composition/information on ingredients

- [1] Substance classified with a health or environmental hazard
- [2] Substance with a workplace exposure limit
- [3] Substance meets the criteria for PBT according to Regulation (EC) No. 1907/2006, Annex XIII
- [4] Substance meets the criteria for vPvB according to Regulation (EC) No. 1907/2006, Annex XIII
- [5] Substance of equivalent concern
- [6] Additional disclosure due to company policy
- [*] The classification as a carcinogen by inhalation applies only to mixtures placed on the market in powder form containing 1% or more of titanium dioxide particles with diameter ≤ 10 µm not bound within a matrix.

Occupational exposure limits, if available, are listed in Section 8.

SECTION 4: First aid measures

4.1 Description of first aid measures

Eve contact

: Get medical attention immediately. Call a poison center or physician. Immediately flush eyes with plenty of water, occasionally lifting the upper and lower eyelids. Check for and remove any contact lenses. Continue to rinse for at least 10 minutes. Chemical burns must be treated promptly by a physician.

Inhalation

Get medical attention immediately. Call a poison center or physician. Remove victim to fresh air and keep at rest in a position comfortable for breathing. If it is suspected that fumes are still present, the rescuer should wear an appropriate mask or self-contained breathing apparatus. If not breathing, if breathing is irregular or if respiratory arrest occurs, provide artificial respiration or oxygen by trained personnel. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. If unconscious, place in recovery position and get medical attention immediately. Maintain an open airway. Loosen tight clothing such as a collar, tie, belt or waistband. In case of inhalation of decomposition products in a fire, symptoms may be delayed. The exposed person may need to be kept under medical surveillance for 48 hours.

Skin contact

: Get medical attention immediately. Call a poison center or physician. Wash with plenty of soap and water. Remove contaminated clothing and shoes. Wash contaminated clothing thoroughly with water before removing it, or wear gloves. Continue to rinse for at least 10 minutes. Chemical burns must be treated promptly by a physician. In the event of any complaints or symptoms, avoid further exposure. Wash clothing before reuse. Clean shoes thoroughly before reuse.

Ingestion

: Get medical attention immediately. Call a poison center or physician. Wash out mouth with water. Remove dentures if any. If material has been swallowed and the exposed person is conscious, give small quantities of water to drink. Stop if the exposed person feels sick as vomiting may be dangerous. Do not induce vomiting unless directed to do so by medical personnel. If vomiting occurs, the head should be kept low so that vomit does not enter the lungs. Chemical burns must be treated promptly by a physician. Never give anything by mouth to an unconscious person. If unconscious, place in recovery position and get medical attention immediately. Maintain an open airway. Loosen tight clothing such as a collar, tie, belt or waistband.

Protection of first-aiders

: No action shall be taken involving any personal risk or without suitable training. If it is suspected that fumes are still present, the rescuer should wear an appropriate mask or self-contained breathing apparatus. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. Wash contaminated clothing thoroughly with water before removing it, or wear gloves.

4.2 Most important symptoms and effects, both acute and delayed

Over-exposure signs/symptoms

Eye contact: Adverse symptoms may include the following:

pain watering redness

Inhalation: Adverse symptoms may include the following:

reduced fetal weight increase in fetal deaths skeletal malformations

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SECTION 4: First aid measures

Skin contact: Adverse symptoms may include the following:

pain or irritation redness

blistering may occur reduced fetal weight increase in fetal deaths skeletal malformations

Ingestion: Adverse symptoms may include the following:

stomach pains reduced fetal weight increase in fetal deaths skeletal malformations

4.3 Indication of any immediate medical attention and special treatment needed

Notes to physician : In case of inhalation of decomposition products in a fire, symptoms may be delayed.

The exposed person may need to be kept under medical surveillance for 48 hours.

Specific treatments: No specific treatment.

SECTION 5: Firefighting measures

5.1 Extinguishing media

Suitable extinguishing

media

: Use an extinguishing agent suitable for the surrounding fire.

Unsuitable extinguishing

media

: None known.

5.2 Special hazards arising from the substance or mixture

Hazards from the substance or mixture

: This material is toxic to aquatic life with long lasting effects. Fire water contaminated with this material must be contained and prevented from being discharged to any waterway, sewer or drain.

Hazardous combustion products

: Decomposition products may include the following materials:

carbon dioxide carbon monoxide nitrogen oxides metal oxide/oxides

5.3 Advice for firefighters

Special protective actions for fire-fighters

: Promptly isolate the scene by removing all persons from the vicinity of the incident if there is a fire. No action shall be taken involving any personal risk or without

suitable training.

Special protective equipment for fire-fighters

Fire-fighters should wear appropriate protective equipment and self-contained breathing apparatus (SCBA) with a full face-piece operated in positive pressure mode. Clothing for fire-fighters (including helmets, protective boots and gloves) conforming to European standard EN 469 will provide a basic level of protection for chemical incidents.

SECTION 6: Accidental release measures

6.1 Personal precautions, protective equipment and emergency procedures

For non-emergency personnel

: No action shall be taken involving any personal risk or without suitable training. Evacuate surrounding areas. Keep unnecessary and unprotected personnel from entering. Do not touch or walk through spilled material. Provide adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Put on appropriate personal protective equipment.

For emergency responders

: If specialized clothing is required to deal with the spillage, take note of any information in Section 8 on suitable and unsuitable materials. See also the information in "For non-emergency personnel".

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SECTION 6: Accidental release measures

6.2 Environmental precautions

: Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air). Water polluting material. May be harmful to the environment if released in large quantities. Collect spillage.

6.3 Methods and materials for containment and cleaning up

: Move containers from spill area. Avoid dust generation. Do not dry sweep. Vacuum dust with equipment fitted with a HEPA filter and place in a closed, labeled waste container. Place spilled material in a designated, labeled waste container. Dispose of via a licensed waste disposal contractor.

6.4 Reference to other sections

: See Section 1 for emergency contact information.

See Section 8 for information on appropriate personal protective equipment. See Section 13 for additional waste treatment information.

SECTION 7: Handling and storage

The information in this section contains generic advice and guidance.

7.1 Precautions for safe handling

Protective measures

: Put on appropriate personal protective equipment (see Section 8). Persons with a history of skin sensitization problems should not be employed in any process in which this product is used. Avoid exposure - obtain special instructions before use. Avoid exposure during pregnancy. Do not handle until all safety precautions have been read and understood. Do not get in eyes or on skin or clothing. Do not ingest. Avoid release to the environment. If during normal use the material presents a respiratory hazard, use only with adequate ventilation or wear appropriate respirator. Keep in the original container or an approved alternative made from a compatible material, kept tightly closed when not in use. Empty containers retain product residue and can be hazardous. Do not reuse container.

Advice on general occupational hygiene

: Eating, drinking and smoking should be prohibited in areas where this material is handled, stored and processed. Workers should wash hands and face before eating, drinking and smoking. Remove contaminated clothing and protective equipment before entering eating areas. See also Section 8 for additional information on hygiene measures.

7.2 Conditions for safe storage, including any incompatibilities

Store in accordance with local regulations. Store in original container protected from direct sunlight in a dry, cool and well-ventilated area, away from incompatible materials (see Section 10) and food and drink. Store locked up. Keep container tightly closed and sealed until ready for use. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not store in unlabeled containers. Use appropriate containment to avoid environmental contamination. See Section 10 for incompatible materials before handling or use.

Seveso Directive - Reporting thresholds

Danger criteria

| Category | Notification and MAPP threshold | Safety report threshold |
|----------|---------------------------------|-------------------------|
| E2 | 200 tonne | 500 tonne |

7.3 Specific end use(s)

Recommendations : Not available.

Industrial sector specific : Not available.

solutions

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SECTION 8: Exposure controls/personal protection

The information in this section contains generic advice and guidance. Information is provided based on typical anticipated uses of the product. Additional measures might be required for bulk handling or other uses that could significantly increase worker exposure or environmental releases.

8.1 Control parameters

Occupational exposure limits

| Product/ingredient name | Exposure limit values |
|------------------------------|---|
| 2,2'-iminodiethylamine | DFG MAC-values list (Germany, 8/2020). Skin sensitizer. |
| 3,6-diazaoctanethylenediamin | DFG MAC-values list (Germany, 8/2020). Skin sensitizer. |
| benzyl alcohol | DFG MAC-values list (Germany, 8/2020). Absorbed through skin. PEAK: 44 mg/m³, 4 times per shift, 15 minutes. PEAK: 10 ppm, 4 times per shift, 15 minutes. TWA: 22 mg/m³ 8 hours. TWA: 5 ppm 8 hours. TRGS 900 OEL (Germany, 10/2020). Absorbed through skin. PEAK: 10 ppm 15 minutes. PEAK: 44 mg/m³ 15 minutes. TWA: 22 mg/m³ 8 hours. TWA: 5 ppm 8 hours. |
| bisphenol A | TRGS 900 OEL (Germany, 10/2020). TWA: 5 mg/m³ 8 hours. Form: inhalable fraction PEAK: 5 mg/m³ 15 minutes. Form: inhalable fraction DFG MAC-values list (Germany, 8/2020). Phototoxic. TWA: 5 mg/m³ 8 hours. Form: inhalable fraction PEAK: 5 mg/m³, 4 times per shift, 15 minutes. Form: inhalable fraction |
| titanium dioxide | TRGS 900 OEL (Germany, 3/2020). TWA: 1.25 mg/m³ 8 hours. Form: alveolar fraction PEAK: 2.5 mg/m³ 15 minutes. Form: alveolar fraction PEAK: 20 mg/m³ 15 minutes. Form: inhalable fraction TWA: 10 mg/m³ 8 hours. Form: inhalable fraction DFG MAC-values list (Germany, 7/2019). PEAK: 2.4 mg/m³, 4 times per shift, 15 minutes. Form: respirable fraction TWA: 0.3 mg/m³ 8 hours. Form: respirable fraction |
| m-phenylenebis(methylamine) | DFG MAC-values list (Germany, 8/2020). Skin sensitizer. |

Recommended monitoring procedures

: If this product contains ingredients with exposure limits, personal, workplace atmosphere or biological monitoring may be required to determine the effectiveness of the ventilation or other control measures and/or the necessity to use respiratory protective equipment. Reference should be made to monitoring standards, such as the following: European Standard EN 689 (Workplace atmospheres - Guidance for the assessment of exposure by inhalation to chemical agents for comparison with limit values and measurement strategy) European Standard EN 14042 (Workplace atmospheres - Guide for the application and use of procedures for the assessment of exposure to chemical and biological agents) European Standard EN 482 (Workplace atmospheres - General requirements for the performance of procedures for the measurement of chemical agents) Reference to national guidance documents for methods for the determination of hazardous substances will also be required.

DNELs/DMELs

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SECTION 8: Exposure controls/personal protection

| Product/ingredient name | Туре | Exposure | Value | Population | Effects |
|---|--------|--------------------------|------------------------|-----------------------|---------------|
| 2,2'-iminodiethylamine | DNEL | Long term Inhalation | 0.87 mg/m ³ | Workers | Local |
| | DNEL | Short term Inhalation | 2.6 mg/m³ | Workers | Local |
| | DNEL | Long term Inhalation | 4.6 mg/m³ | General population | Systemic |
| | DNEL | Short term Dermal | 4.88 mg/ kg bw/day | General population | Systemic |
| | DNEL | Long term Dermal | 4.88 mg/ kg bw/day | General population | Systemic |
| | DNEL | Long term Dermal | 11.4 mg/ kg bw/day | Workers | Systemic |
| | DNEL | Long term Inhalation | 15.4 mg/m³ | Workers | Systemic |
| | DNEL | Short term Inhalation | 27.5 mg/m³ | General population | Systemic |
| | DNEL | Short term Inhalation | 92.1 mg/m³ | Workers | Systemic |
| | DNEL | Long term Dermal | 1.1 mg/cm² | Workers | Local |
| Fatty acids, tall-oil, reaction products with bisphenol A, epichlorohydrin, glycidyl tolyl ether and triethylenetetramine | DNEL | Long term Oral | 1.67 mg/ kg bw/day | General population | Systemic |
| | DNEL | Long term Dermal | 1.67 mg/ kg bw/day | General population | Systemic |
| | DNEL | Long term Dermal | 3.33 mg/ kg bw/day | Workers | Systemic |
| | DNEL | Long term Inhalation | 5.8 mg/m³ | General population | Systemic |
| | DNEL | Long term Inhalation | 23.5 mg/m ³ | Workers | Systemic |
| benzyl alcohol | DNEL | Long term Oral | 4 mg/kg bw/day | General population | Systemic |
| | DNEL | Long term Dermal | 4 mg/kg bw/day | General population | Systemic |
| | DNEL | Long term Inhalation | 5.4 mg/m³ | General population | Systemic |
| | DNEL | Long term Dermal | 8 mg/kg bw/day | Workers | Systemic |
| | DNEL | Short term Oral | 20 mg/kg bw/day | General population | Systemic |
| | DNEL | Short term Dermal | 20 mg/kg bw/day | General population | Systemic |
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SECTION 8: Exposure controls/personal protection

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|----------------------------|------|--------------------------|------------------------|-----------------------|----------|
| | DNEL | Long term Inhalation | 22 mg/m ³ | Workers | Systemic |
| | DNEL | Short term Inhalation | 27 mg/m³ | General population | Systemic |
| | DNEL | Short term Dermal | 40 mg/kg bw/day | Workers | Systemic |
| | DNEL | Short term Inhalation | 110 mg/m³ | Workers | Systemic |
| bisphenol A | DNEL | Short term Oral | 0.05 mg/ kg bw/day | General population | Systemic |
| | DNEL | Long term Oral | 0.05 mg/ kg bw/day | General population | Systemic |
| | DNEL | Long term Inhalation | 0.25 mg/m ³ | General population | Systemic |
| | DNEL | Short term Dermal | 0.7 mg/kg bw/day | General population | Systemic |
| | DNEL | Long term Dermal | 0.7 mg/kg bw/day | General population | Systemic |
| | DNEL | Short term Dermal | 1.4 mg/kg bw/day | Workers | Systemic |
| | DNEL | Long term Dermal | 1.4 mg/kg bw/day | Workers | Systemic |
| | DNEL | Short term Inhalation | 5 mg/m³ | General population | Local |
| | DNEL | Long term Inhalation | 5 mg/m³ | General population | Local |
| | DNEL | Short term Inhalation | 5 mg/m³ | General population | Systemic |
| | DNEL | Short term Inhalation | 10 mg/m³ | Workers | Local |
| | DNEL | Long term Inhalation | 10 mg/m³ | Workers | Local |
| | DNEL | Short term Inhalation | 10 mg/m³ | Workers | Systemic |
| | DNEL | Long term Inhalation | 10 mg/m³ | Workers | Systemic |
| 3-aminopropyldimethylamine | DNEL | Long term Inhalation | 4.9 mg/m³ | Workers | Systemic |
| | DNEL | Short term Inhalation | 9.8 mg/m³ | Workers | Systemic |
| titanium dioxide | DNEL | Long term Inhalation | 10 mg/m³ | Workers | Local |
| | DNEL | Long term Oral | 700 mg/kg bw/day | General population | Systemic |

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SECTION 8: Exposure controls/personal protection

| m-phenylenebis(methylamine) | DNEL | Long term Inhalation | 0.2 mg/m ³ | Workers | Local | _ |
|-----------------------------|------|-------------------------|-----------------------|---------|----------|---|
| | DNEL | <u> </u> | 0.33 mg/ kg bw/day | Workers | Systemic | |
| | DNEL | Long term Inhalation | 1.2 mg/m³ | Workers | Systemic | |

PNECs

No PNECs available.

8.2 Exposure controls

Appropriate engineering controls

: If user operations generate dust, fumes, gas, vapor or mist, use process enclosures, local exhaust ventilation or other engineering controls to keep worker exposure to airborne contaminants below any recommended or statutory limits.

Individual protection measures

Hygiene measures

: Wash hands, forearms and face thoroughly after handling chemical products, before eating, smoking and using the lavatory and at the end of the working period. Appropriate techniques should be used to remove potentially contaminated clothing. Contaminated work clothing should not be allowed out of the workplace. Wash contaminated clothing before reusing. Ensure that eyewash stations and safety showers are close to the workstation location.

Eye/face protection

: Safety eyewear complying with an approved standard should be used when a risk assessment indicates this is necessary to avoid exposure to liquid splashes, mists, gases or dusts. If contact is possible, the following protection should be worn, unless the assessment indicates a higher degree of protection: chemical splash goggles and/or face shield. If inhalation hazards exist, a full-face respirator may be required instead.

Skin protection

Hand protection

: Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary. Considering the parameters specified by the glove manufacturer, check during use that the gloves are still retaining their protective properties. It should be noted that the time to breakthrough for any glove material may be different for different glove manufacturers.

Body protection

: Personal protective equipment for the body should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.

Other skin protection

: Appropriate footwear and any additional skin protection measures should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.

Respiratory protection

: Based on the hazard and potential for exposure, select a respirator that meets the appropriate standard or certification. Respirators must be used according to a respiratory protection program to ensure proper fitting, training, and other important aspects of use.

Environmental exposure controls

: Emissions from ventilation or work process equipment should be checked to ensure they comply with the requirements of environmental protection legislation. In some cases, fume scrubbers, filters or engineering modifications to the process equipment will be necessary to reduce emissions to acceptable levels.

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SECTION 9: Physical and chemical properties

9.1 Information on basic physical and chemical properties

Appearance

Physical state : Solid.

Color : White.

Odor : Alkaline.

Odor threshold : Not available.

Melting point/freezing point : Not available.

Initial boiling point and : >200°C (>392°F)

boiling range

Flammability (solid, gas) : Not available.

Upper/lower flammability or : Not applicable.

explosive limits

Flash point : Closed cup: 94°C (201.2°F) [Pensky-Martens]

Auto-ignition temperature : Not applicable.

Decomposition temperature : Not available.

pH : Not applicable.

Viscosity : Not applicable.

Solubility(ies) : Partially soluble in the following materials: hot water.

Very slightly soluble in the following materials: cold water.

Solubility in water : Not available.

Partition coefficient: n-octanol/ : Not applicable.

water

Vapor pressure: Not available.Evaporation rate: Not available.Relative density: Not available.

Density : 2 g/cm³ [20°C (68°F)]

Vapor density : Not applicable.

Explosive properties : Not available.

Oxidizing properties : Not available.

Particle characteristics

Median particle size : Not available.

9.2 Other information

SADT : Not available.
SAPT : Not available.

SECTION 10: Stability and reactivity

10.1 Reactivity : No specific test data related to reactivity available for this product or its ingredients.

10.2 Chemical stability : The product is stable.

10.3 Possibility of : Under normal conditions of storage and use, hazardous reactions will not occur. **hazardous reactions**

10.4 Conditions to avoid : No specific data.

10.5 Incompatible materials : No specific data.

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SECTION 10: Stability and reactivity

10.6 Hazardous decomposition products

: Under normal conditions of storage and use, hazardous decomposition products should not be produced.

SECTION 11: Toxicological information

11.1 Information on toxicological effects

Acute toxicity

| Product/ingredient name | Result | Species | Dose | Exposure |
|---------------------------------|-------------|---------|------------|----------|
| 2,2'-iminodiethylamine | LD50 Dermal | Rabbit | 1090 mg/kg | - |
| | LD50 Oral | Rat | 1080 mg/kg | - |
| 3,6-diazaoctanethylenediamin | LD50 Dermal | Rabbit | 805 mg/kg | - |
| | LD50 Oral | Rat | 2500 mg/kg | - |
| benzyl alcohol | LD50 Dermal | Rabbit | 2000 mg/kg | - |
| | LD50 Oral | Rat | 1230 mg/kg | - |
| bisphenol A | LD50 Oral | Rat | 1200 mg/kg | - |
| 3-aminopropyldimethylamine | LD50 Oral | Rat | 1870 mg/kg | - |
| m-phenylenebis (methylamine) | LD50 Dermal | Rabbit | 2 g/kg | - |
| | LD50 Oral | Rat | 930 mg/kg | - |

Conclusion/Summary

: Not available.

Acute toxicity estimates

| Route | ATE value |
|------------------------------|----------------|
| Ø ral | 9101.05 mg/kg |
| Dermal | 10407.99 mg/kg |
| Inhalation (dusts and mists) | 50 mg/l |

Irritation/Corrosion

| Product/ingredient name | Result | Species | Score | Exposure | Observation |
|------------------------------|--------------------------|---------|-------|--------------------|-------------|
| 2,2'-iminodiethylamine | Skin - Moderate irritant | Rabbit | - | 500 mg | - |
| 3,6-diazaoctanethylenediamin | Eyes - Moderate irritant | Rabbit | - | 24 hours 20 mg | - |
| | Eyes - Severe irritant | Rabbit | - | 49 mg | - |
| | Skin - Severe irritant | Rabbit | - | 24 hours 5 mg | - |
| | Skin - Severe irritant | Rabbit | - | 490 mg | - |
| benzyl alcohol | Skin - Mild irritant | Man | - | 48 hours 16 mg | - |
| | Skin - Moderate irritant | Pig | - | 100 % | - |
| | Skin - Moderate irritant | Rabbit | - | 24 hours 100 mg | - |
| bisphenol A | Eyes - Severe irritant | Rabbit | - | 24 hours 250 ug | - |

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SECTION 11: Toxicological information

| | Skin - Mild irritant | Rabbit | - | 24 hours 500 mg | - |
|---------------------------------|--------------------------|--------|---|----------------------|---|
| | Skin - Mild irritant | Rabbit | - | 250 mg | - |
| 3-aminopropyldimethylamine | Eyes - Moderate irritant | Rabbit | - | 5 mg | - |
| titanium dioxide | Skin - Mild irritant | Human | - | 72 hours 300 ug I | - |
| m-phenylenebis (methylamine) | Eyes - Severe irritant | Rabbit | - | 24 hours 50 ug | - |
| | Skin - Severe irritant | Rabbit | - | 24 hours 750 ug | - |

Conclusion/Summary: Not available.

Sensitization

Conclusion/Summary : Not available.

Mutagenicity

Conclusion/Summary: Not available.

Carcinogenicity

It has been observed that the carcinogenic hazard of this product arises when respirable dust is inhaled in quantities leading to significant impairment of particle clearance mechanisms in the lung.

Conclusion/Summary: Not available.

Reproductive toxicity

Conclusion/Summary: Not available.

Teratogenicity

Conclusion/Summary: Not available.

Specific target organ toxicity (single exposure)

| Product/ingredient name | Category | Route of exposure | Target organs |
|-------------------------|------------|-------------------|------------------------------|
| bisphenol A | Category 3 | - | Respiratory tract irritation |

Specific target organ toxicity (repeated exposure)

Not available.

Aspiration hazard

Not available.

Information on the likely

routes of exposure

: Not available.

Potential acute health effects

Eye contact : Causes serious eye damage.

Inhalation : No known significant effects or critical hazards.

Skin contact: Causes severe burns. May cause an allergic skin reaction.

Ingestion: No known significant effects or critical hazards.

Symptoms related to the physical, chemical and toxicological characteristics

Eye contact: Adverse symptoms may include the following:

pain watering redness

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Inhalation : Adverse symptoms may include the following:

reduced fetal weight increase in fetal deaths skeletal malformations

Skin contact: Adverse symptoms may include the following:

pain or irritation

redness

blistering may occur reduced fetal weight increase in fetal deaths skeletal malformations

Ingestion: Adverse symptoms may include the following:

stomach pains reduced fetal weight increase in fetal deaths skeletal malformations

Delayed and immediate effects and also chronic effects from short and long term exposure

Short term exposure

Potential immediate

: Not available.

effects

Potential delayed effects : Not available.

Long term exposure

Potential immediate

: Not available.

effects

Potential delayed effects : Not available.

Potential chronic health effects

Not available.

Conclusion/Summary: Not available.

General : Once sensitized, a severe allergic reaction may occur when subsequently exposed

to very low levels.

Carcinogenicity : No known significant effects or critical hazards.
 Mutagenicity : No known significant effects or critical hazards.
 Teratogenicity : No known significant effects or critical hazards.
 Developmental effects : No known significant effects or critical hazards.

Fertility effects : May damage fertility.

Other information : Not available.

SECTION 12: Ecological information

12.1 Toxicity

| Product/ingredient name | Result | Species | Exposure |
|------------------------------|-------------------------------------|--|----------|
| 2,2'-iminodiethylamine | Acute EC50 345600 μg/l Fresh water | Algae - Pseudokirchneriella subcapitata | 96 hours |
| | Acute LC50 53500 μg/l Fresh water | Daphnia - Daphnia magna | 48 hours |
| | Acute LC50 1014000 μg/l Fresh water | Fish - Poecilia reticulata | 96 hours |
| 3,6-diazaoctanethylenediamin | Acute EC50 3700 μg/l Fresh water | Algae - Pseudokirchneriella subcapitata | 96 hours |
| | Acute LC50 33900 μg/l Fresh water | Daphnia - Daphnia magna | 48 hours |
| benzyl alcohol | Acute LC50 10000 μg/l Fresh water | Fish - Lepomis macrochirus | 96 hours |

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| bisphenol A | Acute EC50 1000 μg/l Marine water | Algae - Skeletonema costatum | 96 hours |
|------------------|---------------------------------------|--|----------|
| | Acute EC50 1.32 mg/l | Algae - Pseudokirchneriella subcapitata | 72 hours |
| | Acute EC50 7.75 mg/l Fresh water | Daphnia - Daphnia magna - Neonate | 48 hours |
| | Acute LC50 50.4 μg/l Marine water | Crustaceans - Artemia sinica | 48 hours |
| | Acute LC50 3.5 mg/l Marine water | Fish - Rivulus marmoratus - Embryo | 96 hours |
| | Chronic EC10 1189 μg/l | Algae - Pseudokirchneriella subcapitata | 72 hours |
| | Chronic NOEC 10 μg/l Marine water | Crustaceans - Tigriopus japonicus - Nauplii | 21 days |
| | Chronic NOEC 30 μg/l Fresh water | Daphnia - Daphnia magna - Neonate | 21 days |
| | Chronic NOEC 0.2 µg/l Fresh water | Fish - Carassius auratus - Adult | 90 days |
| titanium dioxide | Acute LC50 3 mg/l Fresh water | Crustaceans - Ceriodaphnia dubia - Neonate | 48 hours |
| | Acute LC50 6.5 mg/l Fresh water | Daphnia - Daphnia pulex - Neonate | 48 hours |
| | Acute LC50 >1000000 μg/l Marine water | Fish - Fundulus heteroclitus | 96 hours |

Conclusion/Summary: Not available.

12.2 Persistence and degradability

Conclusion/Summary: Not available.

12.3 Bioaccumulative potential

| Product/ingredient name | LogP _{ow} | BCF | Potential |
|---------------------------------|--------------------|------------|-----------|
| 2,2'-iminodiethylamine | -5.58 | 2.8 to 6.3 | low |
| 3,6-diazaoctanethylenediamin | -1.66 to -1.4 | - | low |
| benzyl alcohol | 0.87 | - | low |
| bisphenol A | 3.4 | 20 to 67 | low |
| 3-aminopropyldimethylamine | -0.352 | - | low |
| m-phenylenebis (methylamine) | 0.18 | 2.69 | low |

12.4 Mobility in soil

Soil/water partition coefficient (Koc)

: Not available.

Mobility : Not available.

12.5 Results of PBT and vPvB assessment

This mixture does not contain any substances that are assessed to be a PBT or a vPvB.

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SECTION 12: Ecological information

12.6 Other adverse effects : No known significant effects or critical hazards.

SECTION 13: Disposal considerations

The information in this section contains generic advice and guidance. The list of Identified Uses in Section 1 should be consulted for any available use-specific information provided in the Exposure Scenario(s).

13.1 Waste treatment methods

Product

Methods of disposal

The generation of waste should be avoided or minimized wherever possible. Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Waste should not be disposed of untreated to the sewer unless fully compliant with the requirements of all authorities with jurisdiction.

Hazardous waste

: The classification of the product may meet the criteria for a hazardous waste.

European waste catalogue (EWC)

| Waste code | Waste designation |
|------------|--|
| 08 04 09* | waste adhesives and sealants containing organic solvents or other hazardous substances |

Packaging

Methods of disposal

: The generation of waste should be avoided or minimized wherever possible. Waste packaging should be recycled. Incineration or landfill should only be considered when recycling is not feasible.

| Type of packaging | European waste catalogue (EWC) | |
|---------------------|---|--|
| 15 01 10* | packaging containing residues of or contaminated by hazardous substances | |
| Special precautions | : This material and its container must be disposed of in a safe way. Care should be | |

taken when handling emptied containers that have not been cleaned or rinsed out. Empty containers or liners may retain some product residues. Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers.

SECTION 14: Transport information

| | ADR/RID | IMDG | IATA |
|----------------------------------|---|--|---|
| 14.1 UN number | UN2735 | UN2735 | UN2735 |
| 14.2 UN proper shipping name | AMINES, LIQUID, CORROSIVE, N.O.S. (2,2'- iminodiethylamine, 3-aminopropyldimethylamine) | AMINES, LIQUID, CORROSIVE, N.O.S. (2,2'- iminodiethylamine, 3-aminopropyldimethylamine) | Amines, liquid, corrosive, n.o. s. (2,2'-iminodiethylamine, 3-aminopropyldimethylamine) |
| 14.3 Transport hazard class(es) | 8 | 8 | 8 |
| 14.4 Packing group | II | II | II |
| 14.5 Environmental hazards | Yes. Fatty acids, tall-oil, reaction products with bisphenol A, epichlorohydrin, glycidyl tolyl ether and triethylenetetramine | Yes. Fatty acids, tall-oil, reaction products with bisphenol A, epichlorohydrin, glycidyl tolyl ether and triethylenetetramine | Yes. The environmentally hazardous substance mark is not required. |

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SECTION 14: Transport information

Additional information

ADR/RID : The environmentally hazardous substance mark is not required when transported in

sizes of ≤5 L or ≤5 ka.

Hazard identification number 80

Limited quantity 1 L Special provisions 274 Tunnel code (E)

ADR Classification Code: C7

IMDG : The marine pollutant mark is not required when transported in sizes of ≤5 L or ≤5 kg.

Emergency schedules F-A, S-B

Special provisions 274

The environmentally hazardous substance mark may appear if required by other **IATA**

transportation regulations.

Quantity limitation Passenger and Cargo Aircraft: 1 L. Packaging instructions: 851.

Cargo Aircraft Only: 30 L. Packaging instructions: 855. Limited Quantities -

Passenger Aircraft: 0.5 L. Packaging instructions: Y840.

Special provisions A3, A803

user

14.6 Special precautions for : Transport within user's premises: always transport in closed containers that are upright and secure. Ensure that persons transporting the product know what to do in

the event of an accident or spillage.

14.7 Transport in bulk according to IMO

instruments

: Not available.

SECTION 15: Regulatory information

15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture EU Regulation (EC) No. 1907/2006 (REACH)

Annex XIV - List of substances subject to authorization

Annex XIV

None of the components are listed.

Substances of very high concern

| Ingredient name | Intrinsic property | Status | Reference number | Date of revision |
|---|--|-------------|------------------|------------------|
| #,4'-isopropylidenediphenol; bisphenol A; BPA | Toxic to reproduction | Recommended | ED/01/2018 | 10/1/2019 |
| 4,4'-isopropylidenediphenol; bisphenol A; BPA | Substance of equivalent concern for human health | Recommended | ED/01/2018 | 10/1/2019 |
| 4,4'-isopropylidenediphenol; bisphenol A; BPA | Substance of equivalent concern for environment | Recommended | ED/01/2018 | 10/1/2019 |

Annex XVII - Restrictions: Restricted to professional users.

on the manufacture, placing on the market and use of certain dangerous substances, mixtures and articles

Restrictions on Manufacture, Marketing and Use

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SECTION 15: Regulatory information

| Product name | CAS# | % | Restriction |
|---------------------------|------------|-------|-------------|
| ₩EICON WR2 Epoxy Hardener | | 100 | 30 |
| bisphenol A | 80-05-7 | 1 - 5 | 30, 66 |
| di-"isononyl" phthalate | 28553-12-0 | 1 - 5 | 52 |

Other EU regulations

Industrial emissions : Not listed

(integrated pollution prevention and control) -

Air

Industrial emissions : Not listed

(integrated pollution prevention and control) -

Water

Ozone depleting substances (1005/2009/EU)

Not listed.

Prior Informed Consent (PIC) (649/2012/EU)

Not listed.

Persistent Organic Pollutants

Not listed.

Seveso Directive

This product is controlled under the Seveso Directive.

Danger criteria

| Category | |
|----------|--|
| E2 | |

National regulations

| Product/ingredient name | List name | Name on list | Classification | Notes |
|-------------------------|---------------------|---|----------------|-------|
| benzyl alcohol | DFG MAC-values list | Benzyl alcohol; Hydroxytoluene | Listed | - |
| bisphenol A | DFG MAC-values list | Bisphenol A; 2,2-Bis (4-hydroxyphenyl) | Listed | - |
| titanium dioxide | DFG MAC-values list | propane Titanium dioxide (inhalable fraction) | К3 | - |

^{***} ChemVerbotsV: Das Produkt unterliegt den Abgabevorgaben der ChemVerbotsV. Informations- und Aufzeichnungspflichten bei der Abgabe an Dritte, Selbstbedienungsverbot, Vorgaben Versandhandel, etc. sind zu beachten. Stellen Sie sicher, dass die entsprechenden Anforderungen an die Aufbewahrung der Produkte (Selbstbedieungsverbot) und ggf. weitere gesetzliche Anforderungen für die Abgabe (u.a. Sachkundenachweis im Unternehmen) erfüllt werden. ***

Storage class (TRGS 510) : 6.1D

Hazardous incident ordinance

This product is controlled under the Germany Hazardous Incident Ordinance.

Danger criteria

| Category | Reference number |
|----------|------------------|
| E2 | 1.3.2 |

Hazard class for water : 3

TA-Luft Number 5.2.1: 1-5%

International regulations

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SECTION 15: Regulatory information

Chemical Weapon Convention List Schedules I, II & III Chemicals

Not listed.

Montreal Protocol

Not listed.

Stockholm Convention on Persistent Organic Pollutants

Not listed

Rotterdam Convention on Prior Informed Consent (PIC)

Not listed.

UNECE Aarhus Protocol on POPs and Heavy Metals

Not listed.

Inventory list

Australia : Not determined.

Canada : At least one component is not listed in DSL but all such components are listed in

NDSL.

China : Not determined.

Europe : All components are listed or exempted.

Japan : Not determined.

New Zealand : All components are listed or exempted.

Philippines : Not determined.

Republic of Korea : All components are listed or exempted.

Taiwan : All components are listed or exempted.

Turkey: Not determined.

United States : All components are active or exempted.

Viet Nam : Not determined.

15.2 Chemical Safety

Assessment

: This product contains substances for which Chemical Safety Assessments are still

required.

SECTION 16: Other information

Indicates information that has changed from previously issued version.

Abbreviations and

: ATE = Acute Toxicity Estimate

acronyms CLP = Classification, Labelling and Packaging Regulation [Regulation (EC) No.

1272/20081

DMEL = Derived Minimal Effect Level
DNEL = Derived No Effect Level

EUH statement = CLP-specific Hazard statement

N/A = Not available

PBT = Persistent, Bioaccumulative and Toxic
PNEC = Predicted No Effect Concentration

RRN = REACH Registration Number

SGG = Segregation Group

vPvB = Very Persistent and Very Bioaccumulative

Procedure used to derive the classification according to Regulation (EC) No. 1272/2008 [CLP/GHS]

| Classification | Justification |
|-------------------------|--------------------|
| Skin Corr. 1B, H314 | Calculation method |
| Eye Dam. 1, H318 | Calculation method |
| Skin Sens. 1, H317 | Calculation method |
| Repr. 1B, H360F | Calculation method |
| Aquatic Chronic 2, H411 | Calculation method |

Full text of abbreviated H statements

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SECTION 16: Other information

| H226 | Flammable liquid and vapor. |
|--------|---|
| H302 | Harmful if swallowed. |
| H312 | Harmful in contact with skin. |
| H314 | Causes severe skin burns and eye damage. |
| H315 | Causes skin irritation. |
| H317 | May cause an allergic skin reaction. |
| H318 | Causes serious eye damage. |
| H332 | Harmful if inhaled. |
| H335 | May cause respiratory irritation. |
| H360F | May damage fertility. |
| H400 | Very toxic to aquatic life. |
| H410 | Very toxic to aquatic life with long lasting effects. |
| H411 | Toxic to aquatic life with long lasting effects. |
| H412 | Harmful to aquatic life with long lasting effects. |
| EUH071 | Corrosive to the respiratory tract. |

Full text of classifications [CLP/GHS]

| Acute Tox. 4 Aquatic Acute 1 Aquatic Chronic 1 Aquatic Chronic 2 Aquatic Chronic 3 Carc. 2 Eye Dam. 1 Flam. Liq. 3 Repr. 1B Skin Corr. 1B Skin Irrit. 2 Skin Sens. 1 | ACUTE TOXICITY - Category 4 AQUATIC HAZARD (ACUTE) - Category 1 AQUATIC HAZARD (LONG-TERM) - Category 1 AQUATIC HAZARD (LONG-TERM) - Category 2 AQUATIC HAZARD (LONG-TERM) - Category 3 CARCINOGENICITY - Category 2 SERIOUS EYE DAMAGE/ EYE IRRITATION - Category 1 FLAMMABLE LIQUIDS - Category 3 TOXIC TO REPRODUCTION - Category 1B SKIN CORROSION/IRRITATION - Category 1B SKIN CORROSION/IRRITATION - Category 2 SKIN SENSITIZATION - Category 1 |
|--|--|
| STOT SE 3 | SPECIFIC TARGET ORGAN TOXICITY (SINGLE EXPOSURE) - Category 3 |

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Notice to reader

To the best of our knowledge, the information contained herein is accurate. However, neither the abovenamed supplier, nor any of its subsidiaries, assumes any liability whatsoever for the accuracy or completeness of the information contained herein.

Final determination of suitability of any material is the sole responsibility of the user. All materials may present unknown hazards and should be used with caution. Although certain hazards are described herein, we cannot guarantee that these are the only hazards that exist.

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